



100 Royal Way  
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## SPECIFICATION DATA SHEET

Date: 2/17/2009

## MODEL No. 310F Starting Collar with Damper for Duct Board

### DIMENSIONAL DATA

SIZES AVAILABLE: 4" THROUGH 24" DIAMETER

#### **Standard Gauge:**

4" through 9" 30GA  
10" through 24" 28GA

### FABRICATION DATA

#### **Material:**

ASTM-A653 CS Type B Galvanized Steel,  
G-30 Coating LFQ Chemical Treatment

#### **Assembly:**

Starting Collars are assembled with 1/8" x 1/8" Zinc  
Coated Steel Rivets

#### **Collar:**

Rolled formed and features 1 1/2 crimp and 3/8" Convex  
Bead(s) for Branch Duct Connection

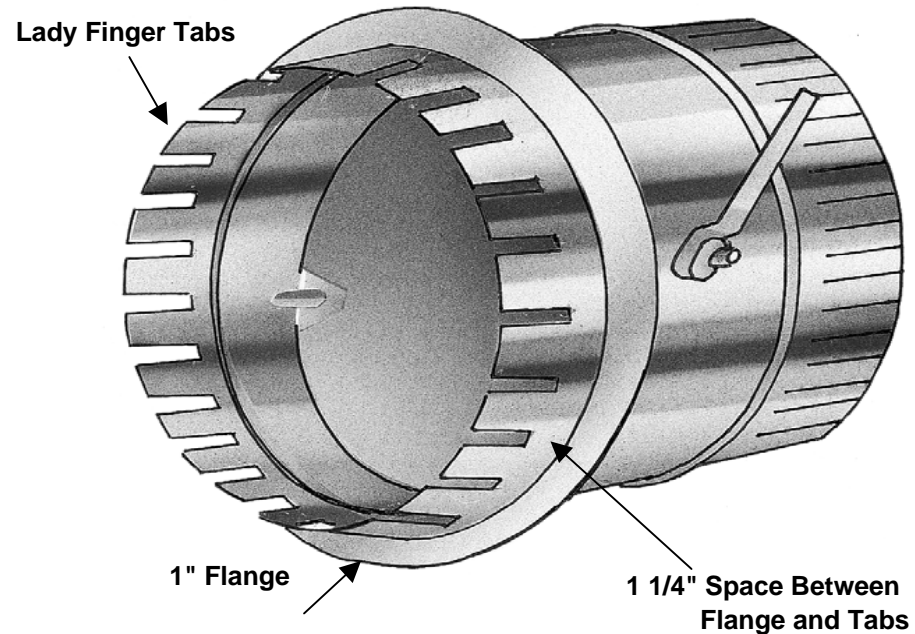
#### **Damper:**

Duro Dyne Rapit Regulator 5 piece w/ handle

#### **Flange:**

1" Wide - 30GA - Corrugated for added durability

Can be used with 1" - 1 1/2" Duct board



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